

Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 1 of 16

Client Name: SHENGYI TECHNOLOGY CO.,LTD.

Client Address: NO.5, WEST INDUSTRY ROAD, SONGSHAN LAKE, DONGGUAN, GUANGDONG PROVINCE

Sample Name: The Halogen Free Copper Clad Laminate

Model No.: WLM1

The above sample(s) and information were provided by the client.

SGS Job No.: GZP24-032287

Sample Receiving Date: Oct 08, 2024

Testing Period: Oct 08, 2024 ~ Oct 15, 2024

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass
Halogen	See Results
Element(s)	See Results
Phthalates	See Results
Hexabromocyclododecane (HBCDD)	See Results
Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts	See Results

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Arsene Ye

Arsene Ye
Approved Signatory

scan to see the report



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Guangzhou Branch Standards Technical Services Co., Ltd. Chemical Laboratory.

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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A5	CAN24-0220100-0001.C005	Double-side copper-clad laminate

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A5
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	5	ND
Dibrominated biphenyl (DiBB)	-	mg/kg	5	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	5	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	5	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	5	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	5	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	5	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	5	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	5	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	5	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	5	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	5	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	5	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	5	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	5	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	5	ND



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Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 3 of 16

Test Item(s)	Limit	Unit(s)	MDL	A5
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	5	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	5	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	5	ND
Bis(2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Diisobutyl phthalate (DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Halogen

Test Method: With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A5
Fluorine(F)	mg/kg	20	244
Chlorine(Cl)	mg/kg	50	114
Bromine(Br)	mg/kg	50	ND
Iodine(I)	mg/kg	50	ND

Element(s)

Test Method: With reference to US EPA 3052:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A5
Beryllium(Be)	mg/kg	5	ND
Antimony(Sb)	mg/kg	10	ND

Phthalates

Test Method: With reference to EN 14372:2004, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A5
Dibutyl Phthalate(DBP)	84-74-2	%	0.003	ND
Bis-(2-ethylhexyl) Phthalate(DEHP)	117-81-7	%	0.003	ND
Benzyl Butyl Phthalate(BBP)	85-68-7	%	0.003	ND
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	%	0.010	ND
Di-n-Octyl Phthalate(DNOP)	117-84-0	%	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	%	0.010	ND



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Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 4 of 16

Test Item(s)	CAS No.	Unit(s)	MDL	A5
Dimethyl Phthalate(DMP)	131-11-3	%	0.003	ND
Diisobutyl Phthalate(DIBP)	84-69-5	%	0.003	ND
Di-n-pentyl Phthalate (DnPP)	131-18-0	%	0.003	ND
Di-n-Hexyl Phthalate(DnHP)	84-75-3	%	0.003	ND
Bis(2-methoxyethyl)phthalate(DMEP)	117-82-8	%	0.003	ND
Diisopentyl Phthalate(DIPP)	605-50-5	%	0.003	ND
n-pentyl Isopentyl Phthalate(nPIPP)	776297-69-9	%	0.003	ND
1,2-Benzenedicarboxylic Acid,di-C6-8-branched alkyl esters,C7-rich(DIHP)	71888-89-6	%	0.010	ND
1,2-Benzenedicarboxylic Acid,Di-C7-11-Branched and Linear Alkyl Esters(DHNUP)	68515-42-4	%	0.010	ND
1,2-Benzenedicarboxylic Acid,Dipentyl Ester,Branched and Linear(DPP)	84777-06-0	%	0.010	ND
Dihexylphthalate, branched and linear (DHxP)	68515-50-4	%	0.010	ND

Hexabromocyclododecane (HBCDD)

Test Method: With reference to IEC 62321-9:2021, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A5
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD)	134237-50-6 /134237-51-7 /134237-52-8 /25637-99-4 /3194-55-6	mg/kg	20	ND

Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts

Test Method: With reference to Modified EN 17681-1:2022, analysis was performed by HPLC-MS or LC-MS/MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A5
PFOS, its salts and related compounds				
Perfluorooctane sulfonic acid (PFOS), its salts [^]	1763-23-1	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (N-EtFOSA)	4151-50-2	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide (N-MeFOSA)	31506-32-8	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (N-EtFOSE)	1691-99-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido)-ethanol (N-MeFOSE)	24448-09-7	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA), its salts [^]	754-91-6	mg/kg	0.010	ND



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Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 5 of 16

Test Item(s)	CAS No.	Unit(s)	MDL	A5
Perfluorooctane sulfonamidoacetic Acid (FOSAA), its salts [^]	2806-24-8	mg/kg	0.010	ND
N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA), its salts [^]	2355-31-9	mg/kg	0.010	ND
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA), its salts [^]	2991-50-6	mg/kg	0.010	ND
Sum of Perfluorooctane sulfonic acid (PFOS) and its derivatives	-	mg/kg	-	ND
PFOA, its salts				
Perfluorooctanoic acid (PFOA), its salts [^]	335-67-1	mg/kg	0.010	ND

Notes:

1. [^]=Substances refer to its salts/derivative listed in below table.

Substance Name	CAS No.
PFOS, its salts & derivatives	
Perfluorooctane sulfonic acid (PFOS)	1763-23-1
Potassium Perfluorooctanesulfonate (PFOS-K)	2795-39-3
Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
Sodium perfluorooctanesulfonate (PFOS-Na)	4021-47-0
Ammonium perfluorooctanesulfonate (PFOS-NH ₄)	29081-56-9
Perfluorooctane sulfonate diethanolamine salt (PFOS-NH ₂ (C ₂ H ₄ OH) ₂)	70225-14-8
Perfluorooctanesulfonic acid,tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)	56773-42-3
N-decyl-N,N-dimethyldecane-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptafluorooctane-1-sulfonate (PFOS-N(C ₁₀ H ₂₁) ₂ (CH ₃) ₂)	251099-16-8
TetrabutylAmmonium perfluorooctanesulfonate (PFOS-N(C ₄ H ₉) ₄)	111873-33-7
Perfluorooctane Sulfonyl fluoride (PFOS-F)	307-35-7
Magnesium bis(heptafluorooctanesulphonate) (PFOS-Mg)	91036-71-4
Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptafluorooctanesulfonate	71463-74-6
Perfluorooctanesulfonate	45298-90-6
Triethylammonium perfluorooctane sulfonate (PFOS-N(C ₂ H ₅) ₃)	54439-46-2
Tetramethylammonium perfluorooctane sulfonate (PFOS-N(CH ₃) ₄)	56773-44-5
N,N,N-Tripropylpentan-1-aminium heptafluorooctane-1-sulfonate (PFOS-N(C ₃ H ₇) ₃ (C ₅ H ₁₁))	56773-56-9
N,N-Dibutyl-N-methylbutan-1-aminium heptafluorooctane-1-sulfonate (PFOS-N(C ₄ H ₉) ₃ (CH ₃))	124472-68-0
Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, salt with perfluoro-1-octanesulfonic acid (1:1)	213740-80-8
Diphenyl(2,4,6-trimethylphenyl)sulfonium perfluoro-1-octanesulfonate	258341-99-0
1-Hexadecylpyridinium perfluoro-1-octanesulfonate	334529-63-4
N,N,N-Triethyldecane-1-aminium heptafluorooctane-1-sulfonate	773895-92-4



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Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 6 of 16

Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P (C ₄ H ₉) ₄)	2185049-59-4
Perfluorooctanesulfonic acid diethylamine salt (PFOS-C ₄ H ₁₁ N)	2205029-08-7
heptyldimethyl{2-[(2-methylprop-2-enoyl)oxy]ethyl}azanium heptadecafluorooctane-1-sulfonate (PFOS-C ₁₅ H ₃₀ NO ₂)	1203998-97-3
Perfluorooctane sulfonic anhydride (PFOSAN)	423-92-7
FOSAA, its salts	
Perfluorooctane sulfonamidoacetic Acid (FOSAA)	2806-24-8
N-[(Perfluorooctyl)sulfonyl]glycinate (FOSAA(anion))	909405-47-6
N-[(Perfluorooctyl)sulfonyl]glycine potassium salt (1:1) (FOSAA-K)	75260-69-4
N-[(Perfluorooctyl)sulfonyl]glycine sodium salt (1:1) (FOSAA-Na)	115716-87-5
N-MeFOSAA, its salts	
N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA)	2355-31-9
2-(N-Methylperfluorooctanesulfonamido)acetate (N-Me-FOSAA(anion))	909405-48-7
Potassium N-((heptadecafluorooctyl)sulphonyl)-N-methylglycinate (N-Me-FOSAA-K)	70281-93-5
N-EtFOSAA, its salts	
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA)	2991-50-6
Glycine, N-ethyl-N-[(heptadecafluorooctyl)sulfonyl]-, potassium salt (N-Et-FOSAA-K)	2991-51-7
2-(N-Ethyl-perfluorooctanesulfonamido)acetate (N-Et-FOSAA(anion))	909405-49-8
Ammonium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-NH ₄)	2991-52-8
Sodium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-Na)	3871-50-9
PFOSA, its salts	
Perfluorooctane Sulfonamide (PFOSA)	754-91-6
Perfluorooctanesulfonamide lithium salt (1:1) (PFOSA-Li)	76752-79-9
Perfluorooctanesulfonamide Sodium salt (1:1) (PFOSA-Na)	76752-78-8
Perfluorooctanesulfonamide Potassium salt (1:1) (PFOSA-K)	76752-70-0
Perfluorooctanesulfonamide Ammonium salt (1:1) (PFOSA-NH ₄)	76752-72-2
Heptadecafluorooctane-1-sulphonamide, compound with triethylamine (1:1) (PFOSA-C ₆ H ₁₅ N)	76752-82-4
PFOA, its salts & derivatives	
Perfluorooctanoic acid (PFOA)	335-67-1
Sodium perfluorooctanoate (PFOA-Na)	335-95-5
Potassium perfluorooctanoate (PFOA-K)	2395-00-8
Silver perfluorooctanoate (PFOA-Ag)	335-93-3
Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9



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Test Report

No.: CANEC24022010039

Date: Oct 15, 2024

Page 7 of 16

Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3+))	68141-02-6
Pentadecafluorooctanoic acid--piperazine (2/1) (PFOA-NH(C ₄ H ₁₀ N))	423-52-9
Pentadecafluorooctanoate (anion)	45285-51-6
Perfluorooctanoic Anhydride	33496-48-9
N,N,N-Triethylethanaminium perfluorooctanoate	98241-25-9
Perfluorooctanoate N,N,N-Trimethylmethanaminium	32609-65-7
Tetrapropylammonium perfluorooctanoate	277749-00-5
Potassium pentadecafluorooctanoate--water (1/1/2) (PFOA-K(H ₂ O) ₂)	98065-31-7
Perfluorooctanoic acid compd. with ethanamine (1:1) (PFOA-C ₂ H ₇ N)	1376936-03-6
Pentadecafluorooctanoic acid--pyridine (1/1) (PFOA-C ₅ H ₅ N)	95658-47-2
pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C ₁₀ H ₁₄ N ₂)	1514-68-7
N,N,N-Trimethyloctan-1-aminium pentadecafluorooctanoate (PFOA-C ₁₁ H ₂₆ N)	927835-01-6

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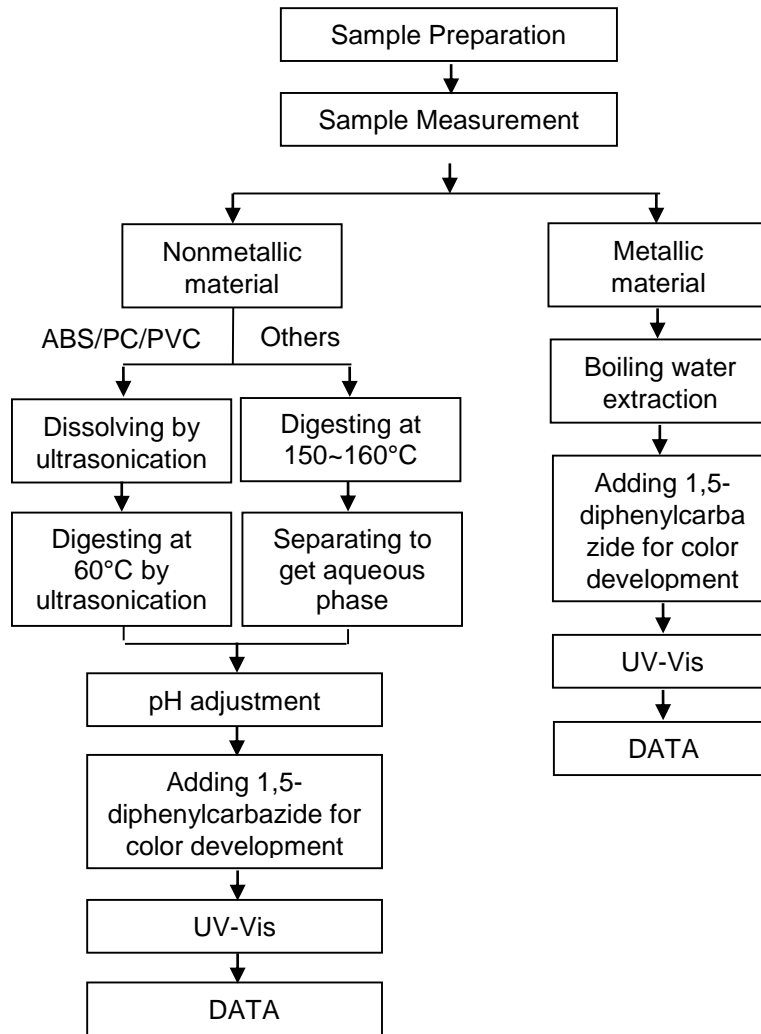
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Elements Testing Flow Chart

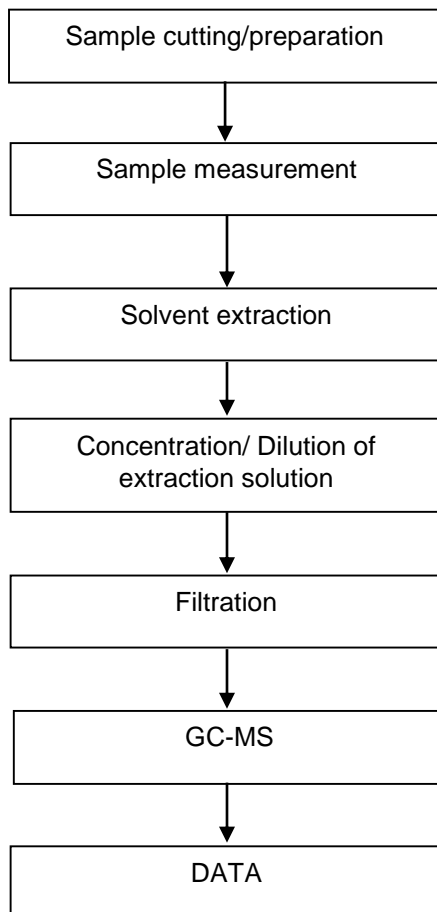
These samples were dissolved totally by pre-conditioning method according to below flow chart.



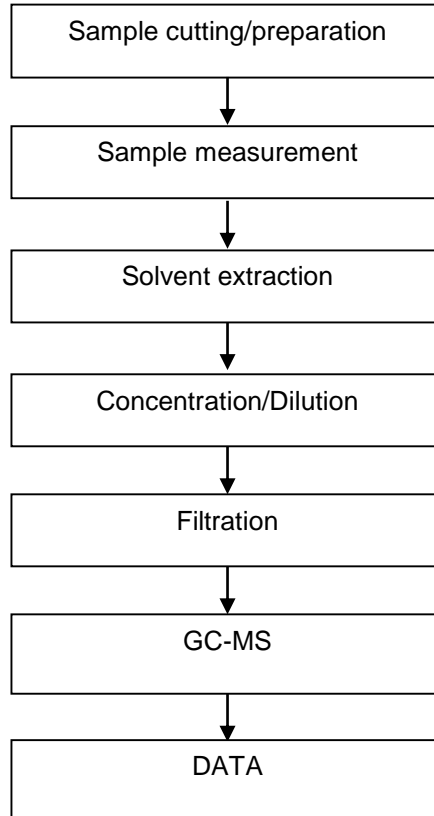
Hexavalent Chromium (Cr(VI)) Testing Flow Chart



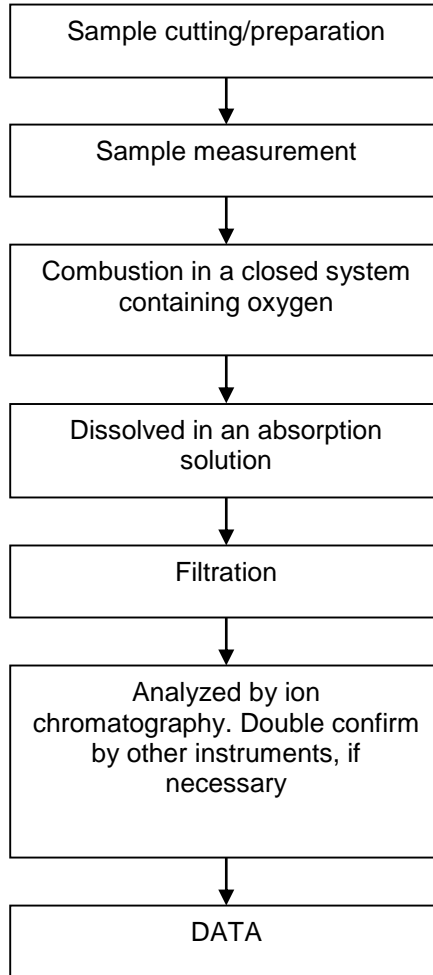
PBB/PBDE Testing Flow Chart



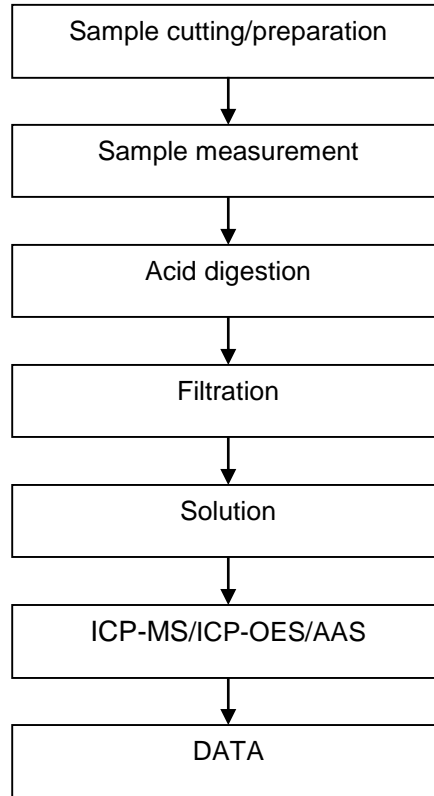
Phthalates Testing Flow Chart



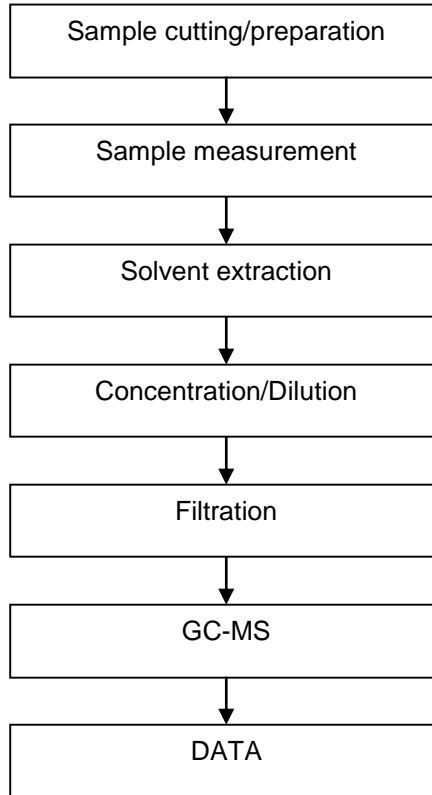
Halogen Testing Flow Chart



Elements Testing Flow Chart

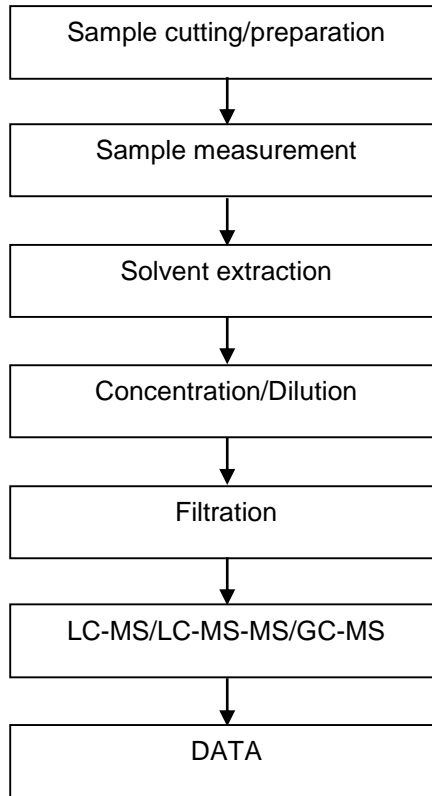


HBCDD Testing Flow Chart

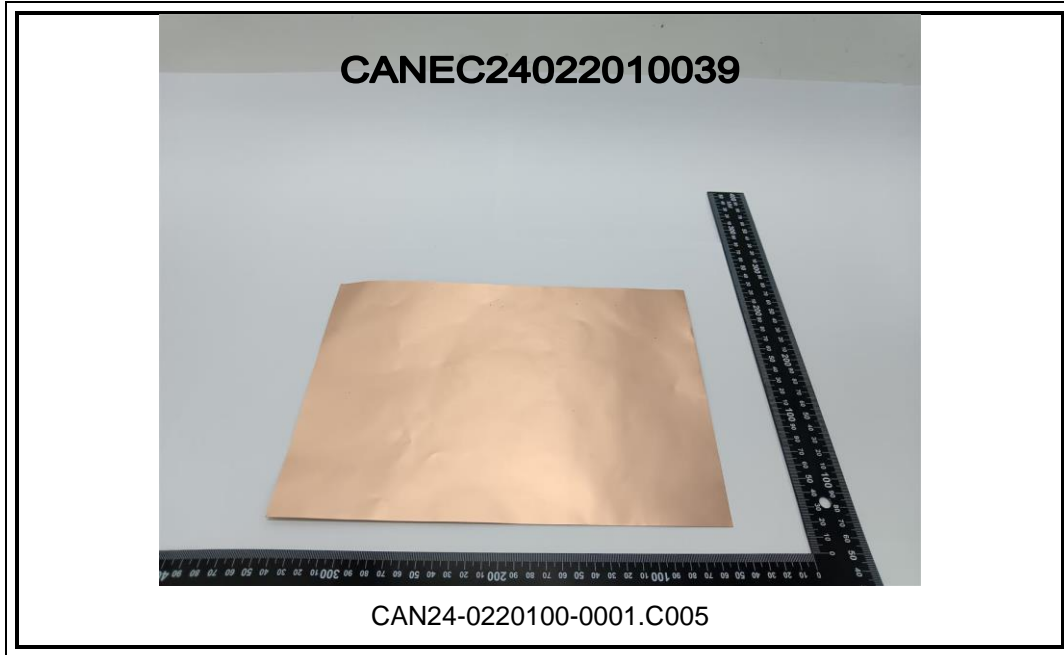


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PFASs/ PFOS/PFOA Testing Flow Chart



Sample Photo:



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